

Purchase Order Receipt Listing

Monday, March 28, 2016 4:53:14 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO31740 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd									
PO31740	1		M7075T6B1.750X04. f 500		4/7/2016	3/28/2016	12.0400	\$42.18	0.0000	0	\$507.90
CAD	No		7075-T6 BAR 1.750" f X 4.500" m134566		12.0400	PLOU01		\$507.90	0.0000	0	
	2		71401-45		4/7/2016	3/28/2016	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m134566		1.0000	PLOU01		\$0.00	0.0000	0	
<div> <div>Total Received Quantity:</div> <div>Total Qty to Inspect (PO U/M):</div> <div>Total Reject Quantity:</div> <div>Total Receipt Value:</div> <div>Total Balance Due Quantity:</div> </div>											<div>13.0400</div> <div>0.0000</div> <div>0.0000</div> <div>\$507.90</div> <div>0.0000</div>

1.835
St
V

BILL OF LADING

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 983757
Ship Date 24Mar16 at 13:47 From PFW
Probill
Via TRANSFER VIM
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

BILL OF LADING

1) Our Order PEC-909333- 1 Your PO # 31740
ALUMINUM PLATE 7075-T651
1.750" THICK X 4.5000" X 144.5000"

Heat Number Tag No
1550027037 515607

Quantity PCS Wt LBS
4.52 SFT 1 121

TOTAL: Tags PCS LBS
1 1 121

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL GW. 150 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 1 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST #140223934 RT0001

DATE

INSPECTION CERTIFICATE (EN 10204/3.1)

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Certificate No. : 2015120133
Customer : THYSSENKRUPP MATERIALS NA
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH
MISHAWAKA, IN, 46544, US
Purchase Order No. : 5400276853-R01
Mat No. : ALFLR00996
Alloy : 7075
Batch No. : 1550027037
Cast No. : ZJ77502-1-15-1224
Dimensions : 1.750 x 72.50 x 144.50 inch
Master standard : ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A
Temper : T651
Quantity : 3
Material Type : Plate

TECHNOLOGICAL PROPERTIES

Mechanical properties:

Spec.: ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

	PI-No.	Spec.No.	Rp1.0	Rp0.2	Rm	A4d	Z	Rp/Rm
				Ksi	Ksi	%		
LT Min	-	-	-	67	77	6	-	-
Max	-	-	-	-	-	-	-	-
Act	1	-	-	71.8	82.7	14.4	-	-
Act	1	-	-	71.5	82.4	13.9	-	-

Chemical Composition in %, Remainder Al

Spec. : ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.031	0.078	1.725	0.003	2.502	0.188	5.712	0.0349	0.0098	0.0276

Other tests

DIMENSIONAL CONTROL: OK

SURFACE CONTROL: OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND, UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM (ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID VERSION AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.

MATERIAL CONFORMS TO THE REQUIREMENTS OF EUROPEAN UNION DIRECTIVE 2011/65/EU (ROHS).

Valid quality management system approvals see: www.aleris.com
QA-CE-02C

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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404434494

CstAr

CstOr 274135

Wgt.: 121 LB

Date 03/22/2016

Tomas Sanchez

INSPECTION CERTIFICATE (EN 10204/3.1)

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Certificate No. : 2015120133
Customer : THYSSENKRUPP MATERIALS NA
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH
MISHAWAKA, IN, 46544, US
Purchase Order No. : 5400276853-R01
Mat No. : ALFLR00996
Alloy : 7075 Temper : T651
Batch No. : 1550027037 Quantity : 3
Cast No. : ZJ77502-1-15-1224 Material Type : Plate
Dimensions : 1.750 x72.50x144.50 inch
Master standard : ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

Quality Assurance, 2015-Dec-19

Valid after signature

Xiaobo Bai

Xiaobo Bai

Valid quality management system approvals see: www.aleris.com
QA-CE-02C

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From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2404434494
CstAr CstOr 274135
Wgt.: 121 LB Date 03/22/2016

Tomas Sanchez

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 17075TL6B1.750X4.500

PO / BATCH NO 31740/1345166

DATE: 16/04/03

MATERIAL CERT REC'D yes
 QUANTITY RECEIVED 12.04
 QUANTITY INSPECTED 12.04
 QUANTITY REJECTED _____

THICKNESS ORDERED 1.750X4.500
 THICKNESS RECEIVED 1.835X4.575
 SHEET SIZE ORDERED _____
 SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL	Y	N	
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT MATERIAL	Y	N	
CORRECT REF # TO LINK CERT	Y	N	
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>16/04/03</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31740

Purchase Order Date 3/18/2016

PO Print Date 3/18/2016

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
MAR 18 2016

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B1.750X04.500	7075-T6 BAR 1.750" X 4.500"	4/7/2016 Yes 4/7/2016		12.04 f	\$57.08	\$687.28

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$687.28

2	71401-45	PROCUREMENT QUALITY CLAUSES	4/7/2016 No 4/7/2016		1.00	\$0.00	\$0.00
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Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of materila conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

2016-03-28

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31740**

Purchase Order Date 3/18/2016

PO Print Date 3/18/2016

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

Line Total: \$0.00

PO Total: \$687.28

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 3/18/2016